**Boot Camp
For Mail Center Managers
Part 1**

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## *Overview*

- Part I
    - USPS Organization
    - USPS Regulations
    - Networking & Industry Organizations
    - Mail Center Management

- Part II
    - Mail Center Management (Trends & Technology)
    - Management 101
    - Professional Development

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# Boot Camp:
## United States Postal Service Organization

# Boot Camp
## United States Postal Service

- State of the USPS
- PMG DeJoy
- Legislation Update
- Who Do You Call?
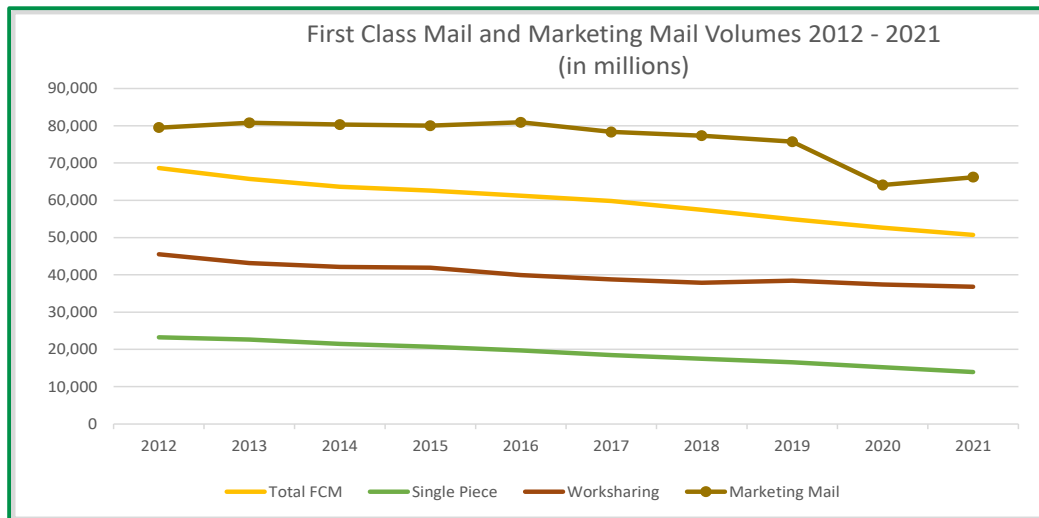
## State of the USPS

- Mix of mail continues to change
  - Declining FCM volumes
  - Leveling of USPS Marketing Mail volumes
  - Significant growth in parcels
- Network Rationalization
  - Facilities and equipment
  - Routes
  - Employees
- FY 2021: $6.9 billion loss
  ($2.4 billion in controllable losses)

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## Physical Mail Remains Relevant

First Class Mail and Marketing Mail Volumes 2012 - 2021
(in millions)



Total FCM — Single Piece — Worksharing — Marketing Mail

Source: https://facts.usps.com/table-facts/

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## Packages

Package Volumes - 2012-2021
(in millions)

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## USPS: PMG DeJoy

- Term began June 15, 2020
- Long career in logistics (former USPS supplier)
- Ten-Year Plan – March 23, 2021
    - Legislative reform
    - Service Standards
    - Improve efficiencies

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## USPS: PMG DeJoy – 10 Year Plan

- A strengthened public service mission including 6 and 7 days of mail and package delivery.
- Service standards that foster service excellence - 95 percent on time reliability.
- A bold approach to growth, innovation and continued relevance - $24 billion of new revenue.
- With congressional support, electric delivery fleet by no later than 2035.
- Best-in-class mail and package processing and delivery operations.
- A modern, transformed network of Post Offices designed as go-to destinations.
- A fully optimized surface and air transportation network.
- A stable and empowered workforce including reducing non-career workforce turnover by 50%.
- An organization structured to support effectiveness.
- A supportive legislative and administrative framework.
- A more rational pricing approach including the judicious implementation of new and existing pricing authority.

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## USPS: PMG DeJoy Era

- Infrastructure
  - New leadership structure
  - New Areas for Operations and Marketing
  - Consolidations of districts
- Delivery Standards
  - Transfer mail volumes from aircraft to surface
  - New delivery standards for most products

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## *USPS: Postal Reform Act of 2022*

- Eliminates the prepayment of future retiree health benefits.
- Requires future retirees to enroll in Medicare.
- Allows the USPS to provide non-postal products and services for government agencies – from federal to state to tribal to local.
- Requires an integrated package and mail services network, deliveries 6 days a week.
- Mandates greater transparency on performance, including website.
- Increases the number of copies a rural newspaper can send to nonsubscribers from 10 percent to 50 percent.
- Requires a study and reform of flats processing.
- Adjusts language around selecting transportation methods.
- Includes the Postal Regulatory Commission (PRC) in the appointment of the USPS Inspector General.

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## *USPS: Postage Rates*

- Postal Regulatory Commission – new rate system (11/30/20)
  - CPI + mail density + retirement amortization
- August 29, 2021 – first increase under new rules
- September 15, 2021 – new USPS rate schedule
  - No increase January 2022
  - July 2022 - CPI + mail density + retirement amortization
  - Beginning January 2023
    - January and July Increases
    - January CPI + unused authority
    - July - CPI + mail density + retirement amortization

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## *USPS Rates: Success – Today & Tomorrow*

- Know Your Mail
  - Content
  - Characteristics
  - Categories and quantity
- Continuous review
  - Weekly
  - Monthly
  - Quarterly
- USPS – Use your local resources

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## *USPS Contacts: Who You Gonna Call?*

- Factors to Consider
  - Where are you located?
    - ZIP Code
    - Point of mail entry
  - What are you trying to accomplish?
    - Mail Piece Design, Rates and Classification
    - Mail Entry
  - What size customer are you?

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## *USPS Contacts: Who You Gonna Call?*

- Local post office (Postmaster)

- Business Service Network

- Business Mail Entry

- Mailing & Shipping Solutions Center (MSSC)

  - 1-877-676-0007

  - MSSC@usps.gov

- Mailpiece Design Analysts:

  - 1-855-593-6093

  - mda@usps.gov

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## *Boot Camp:*
## *United States Postal Service*
## *Regulations and Publications*

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## *USPS Regulations: Resources*

- Postal Explorer (DMM & IMM): http://pe.usps.gov/

- Glossary of Postal Terms (Pub 32):
  https://about.usps.com/publications/pub32/welcome.htm

- Designing Letter and Reply Mail (Pub 25): https://about.usps.com/publications/pub25.pdf

- Recommendations for Designing Flat-Size Mail (Pub 178):
  https://about.usps.com/publications/pub178/welcome.htm

- Nonprofit Standard Mail Eligibility (Pub 417):
  https://pe.usps.com/text/pub417/welcome.htm

- Customer Support Rulings: https://pe.usps.com/CustomerSupportRuling/Index

- Rate Fold: https://pe.usps.com/text/dmm300/Notice123.htm

- Templates:
  - Notice 67 Cards & Letters Template
  - Notice 124 Automation Flats Template
  - Notice 3A Letter-Size Mail Dimensional Standards Template

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## *Physical Mail: Online Resources*

- USPS website - www.usps.com

- PE Explorer - http://pe.usps.com

- PostalPro – https://postalpro.usps.com

- Business Customer Gateway - https://gateway.usps.com

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## *Documentation and Payments*

- Enterprise Payment System - https://postalpro.usps.com/EPS/

- PostalOne! and Manifest Mailings - http://www.usps.com/postalone/welcome.htm

- Business Customer Gateway - https://gateway.usps.com

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## *Commonly Used Acronyms*

- Postal Facilities
  - NDC (Network Distribution Center)
  - ASF (Auxiliary Service Facility)
  - BMEU (Business Mail Entry Unit)
  - BSN (Business Services Network)
  - PDC (Processing & Distribution Center)
  - SCF (Sectional Center Facility)
  - ADC (Area Distribution Center)
  - AADC (Automated Area Distribution Center)
  - DDU (Destination Deliver Unit)
  - AMF (Air Mail Facility)
  - APO (Army Post Office)
  - FPO (Fleet Post Office)
  - MPO (Military Post Office)
  - DMU (Detached Mail Unit)

- Equipment
  - AFSM 100 (Automated Flat Sorting Machine)
  - UFSM 1000 (Universal Flat Sorting Machine)
  - FSS (Flat Sequencing System)
  - BCS (Barcode Sorter)
  - OCR (Optical Character Reader)
  - MLOCR (Multiline Optical Character Reader)
  - MERLIN (Mail Evaluation Readability Lookup Instrument)
  - APPS (Automated Package Processing System)
  - SPBS (Small Parcel Bundle Sorter)
  - LPSS (Large Parcel Sort System)
  - PBCS (Parcel Barcode Sorting System)

- Address Management
  - CASS (Coding Accuracy Support System)
  - MASS (Multiline Accuracy Support System)
  - PAVE (Presort Accuracy Validation & Evaluation)
  - NCOA Link ® (National Change of Address)
  - LACS link (Locatable Address Conversion System)
  - ACS (Address Change Service)
  - AEC (Address Element Correction)
  - UAA (Undeliverable As Addressed)
  - MID (Mailer ID)
  - CRID (Customer Registration ID)

- Others
  - DMM (Domestic Mail Manual)
  - IBI (Information Based Indicia)
  - IMB (Intelligent Mail Barcode)
  - BPM (Bound Printed Matter)
  - BPRS (Bulk Parcel Return Service)
  - QBRM (Qualified Business Reply Mail)
  - BRM (Business Reply Mail)
  - CRM (Courtesy Reply Mail)
  - MRM (Meter Reply Mail)
  - FIM (Facing Identification Mark)
  - OEL (Optional Endorsement Line)
  - PCSC (Pricing & Classification Service Center)
  - NCSC (National Customer Support Center)
  - CSR (Customer Support Rulings)
  - PVDS (Plant Verified Drop Shipment)
  - FAST (Facility Access & Shipment Tracking)
  - REC (Remote Encoding Center)

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## *The Most Common but Least Valuable Manual In Existence:*

## *ISS Manual*

## *Boot Camp: Networking and Industry Organizations*

## *Boot Camp: Networking Basics*

- What is networking?

- Why network?

- Who can network?

- Where do you network?

- How do you network?

- Resources

## *What Is Networking?*

- Dictionary.com

- Harvey Mackay

- Mark Fallon

## *Why Network?*

1. "Everyone lives by selling something."

2. Education, training & talent will only take you so far.

3. You don't know who knows who.

4. You don't know who's looking for you.

5. People are interesting – as people.

## *Who Can Network?*

- **Anyone** can network.

- **Absolutely** anyone can network.

- Networking is something that **anyone** and **everyone** can learn.

- Networking is something that anyone and everyone **must learn**.

## *Where Do You Network?*

- Work

- Conferences and trade shows

- Training

- Career fairs and job fairs

- Social situations – community events, recreational events, parties

- **Everywhere!**

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## *Professional Associations*

- Joining isn't networking – **participation** is networking.

- Communicate often, through multiple channels
  (mail, email, website, telephone).

- Pair up veterans with new members.

- People like to be **asked**, so ask them!

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## *Professional Associations*

- Take advantage of the experience of others.
- There's nothing new under the sun.
- Postal Customer Council (PCC).
- National Association of College & University Mail Services (NACUMS).
- DMA, IPMA, NAPM.
- Local mailing organizations.

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## *Online Networking*

- Multiple channels – LinkedIn, Facebook, Twitter, Instagram

- Groups, topic-specific sites (LinkedIn groups, Blogs, etc.).

- Joining isn't networking – **participation** is networking.

- Think before you post – the Internet is forever!

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## *How Do You Network?*

- Positive Attitude

- Visual Contact

- Seek Common Ground

- Be Interested, Not Interesting

- Be Polite

- Follow-up

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## *This is great, but I'm still too much an introvert…*

1. Don't go it alone.

2. Practice.

3. Listening is good.

4. This is a survival skill – you have to network!

5._____

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*Boot Camp:*
*Mail Center Management*

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*Boot Camp:*
*Mail Center Management*

- Mail Center Design

- Standard Operating Procedures

- Security

- Trends and Technology

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## Boot Camp:
## Mail Center Design

- Principles and Concepts

- Equipment

- Examples (workflows, photos)

- Resources

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## Mail Center Design
## Principles and Concepts

- Workflow

- Ergonomics

- Safety

- Security

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## *Mail Center Design*
## *Principles and Concepts - Workflow*

- Clockwise, left to right

- Proximity to entrance and exit

- Separate areas for separate functions
  - Inbound / Outbound
  - Rough sort / Fine sort
  - Prep packages / Shipping and metering

## *Principles and Concepts*
## *Ergonomics*

- "Ergon" = work / "nomos" = rules

- Musculoskeletal Disorders (MSDs)
  Injury to the muscles, tendons, ligaments,
  peripheral nerves, structures, bones or associated
  vascular systems of the body.

- Ergonomic Risk Reduction Process (ERRP)

## *Principles and Concepts*
## *Ten Principles of Ergonomics*

1. Use neutral postures

2. Reduce unnecessary force

3. Keep everything in easy reach

4. Work at proper heights

5. Reduce repetitive motions

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## *Principles and Concepts*
## *Ten Principles of Ergonomics*

6. Minimize strain and fatigue

7. Minimize contact stress

8. Provide clearance

9. Move, exercise and stretch

10. Pay attention to the environment

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## *Principles and Concepts*
## *Safety*

- Clear paths, clean work areas

- Wipe up spills as soon as possible

- Risk assessment
  - Corporate Insurance
  - Corporate Security
  - Human Resources

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## *Principles and Concepts*
## *Security*

- Limit access to mail center

- Posted emergency and evacuation plans

- Training

- Rehearsals

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## Examples

DELIVERY SERVICES OVERNIGHT PACKAGES

Overnight Carrier Delivery

Carrier Scan? — Yes → Carrier Scan on Dock

No

Scan into PacTrac

Payoff MAC? — Yes → Payoff Bucket

No

FedEx & MAC O1Z? — Yes

No

Dept MAC on label? — Yes → Sort & deliver to dept

No

Name on label? — Yes → Sort & deliver to dept

No

Scan to "Open" → Open and initial pak → Check? — No → Payoff letter? — No → Research

Over $10k? — Yes → Deliver to Payments

Yes

Log time & # of packs

Deliver to Cash Scan Out

Sort & deliver to dept — No

Rtn to Sender — No

Cash? — Yes → Identify dept? — No → Call Sender

Yes

Identify dept?

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## Mail Center Design Resources

- American with Disability Act (ADA)
  https://www.dol.gov/general/topic/disability/ada

- Ergonomics
  www.ergonomics.org

- National Institute for Occupational Safety & Health (NIOSH)
  www.cdc.gov/niosh/homepage.html

- Occupational Safety & Health Administration (OSHA)
  https://www.osha.gov/ergonomics

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***Boot Camp:***
***Standard Operating Procedures***

- Why?

- What are they?

- Reviews – who and when?

- Samples

***Why have a Standard Operating Procedure?***

- You can't always be present.

- Employees understand their role.

- Continuity.

- Disaster recovery.

## *What's in it?*

- Overview of what we do

- Operations Section

- Administrative Section

- Contact List Section

- Employee Resource Section

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## *Who Should Review?*

- Senior Management

- Human Resources

- Legal Department

- Purchasing

- Customer Service

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## *Periodic Review*

- Daily
- Monthly
- Quarterly
- Annual

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## *Boot Camp: Security*

- Prepare
- Threats and Risks
- Policies and Procedures
- Plans
- Training

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## *What's next?*

- No one knows.

- To be prepared, managers need to move outside of their comfort zone.

- We don't know where the road will go, but you don't have to go it alone.

## *How do you prepare?*

1. Identify threats.

2. Conduct a risk analysis.

3. Develop policies.

4. Draft procedures.

5. Prepare contingency and continuity plans.

6. Communicate and train.

## *Identify threats*

- International terrorists.

- Domestic hate groups.

- Disgruntled employees/workplace violence.

- Acts of nature (flood, fire, earthquake, flu).

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## **Risk Analysis**

Your posture should reflect your company's mission.

Resources include:

- Company/agency security
- Local law enforcement
- <u>Mail Center Security</u>, USPS Inspection Service
- <u>Workplace Risk Pyramid</u>, OSHA

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## *Develop policies*

- Policy – a plan or guiding principle.

- Address areas identified as priorities in risk assessment.

- Get support from upper management and key officials.

- Examples:
  - Access to mail center.
  - X-ray of packages.
  - Opening all mail.

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## *Draft procedures*

- Procedure – series of steps taken to implement a policy.

- Be as specific as possible, and update as needed.
  - Employee safety.

  - Inbound mail.

  - Identifying suspicious packages.

  - Outbound mail.

- Post procedures in conspicuous locations.

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## *Necessary plans*

- **Occupant Emergency Plan**
  - How you safely evacuate and assist people during an emergency.

- **Contingency Plan**
  - How you immediately relocate your operation and restore services.

- **Continuity Plan**
  - How you return services to normal operational levels.

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## *Occupant Emergency Plan*

- How you safely evacuate and assist people during an emergency.

- Includes:
  - Declaration of an emergency.
  - Accounting for all employees and visitors.
  - Evacuation routes and rally points.
  - Assisting people who need help.
  - Securing facility.
  - "Go kit".

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## *Training*

- What do people need to know to carry out policies and procedures?

- No one-time training and not one size fits all.

- Keep yourself informed.

- You can't just react, you and your staff must prepare for the unknown.

- Mail center employees must remain aware of their surroundings and the mail they handle.

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## *Training*

- Education and awareness through training includes:

  - Basic Security Procedures

  - Recognizing and reporting suspicious packages

  - Proper use of personal protection equipment

  - Responding to biological/chemical threat

  - Responding to a bomb threat

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## *What Constitutes a Suspicious Letter or Package?*

- Typical characteristics include:

  - Excessive postage, no postage, or non-cancelled postage

  - No return address or obvious fictitious return address

  - Packages that are unexpected or from someone unfamiliar to you

  - Improper spelling of addressee names, titles or locations

  - Packages that addressed to someone no longer with your organization or are otherwise outdated

  - Unexpected envelopes from foreign countries

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## *What Constitutes a Suspicious Letter or Package?* (cont.)

- Suspicious or threatening messages written on packages

- Postmark showing different location than return address

- Distorted handwriting or cut and paste lettering

- Unprofessionally wrapped packages or excessive use of tape, strings, etc.

- Packages marked as "Fragile – Handle with Care", "Rush – Do Not Delay" or "Confidential"

- Rigid, uneven, irregular, or lopsided packages

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### *What Constitutes a Suspicious Letter or Package?* *(cont.)*

- Suspicious objects visible when the package is x-rayed

- Packages that are discolored, oily, or have an unusual odor or ticking sound

- Packages that have any powdery substance on the outside

- Packages with soft spots, bulges, or excessive weight

- Protruding wires or aluminum foil

- Visual distractions

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# *If you find a suspicious package:*

## Put it down and walk away.

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## *Review and Testing the Plan*

- Plan should be reviewed and tested regularly.

- Responsibility for assessment should be assigned to a single person.

- Funds need to be allocated for support, testing and review.

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## *After Action Review (AAR)*

- Includes:
    - What happened?
    - What do people think happened?
    - What worked well?
    - What didn't work well?
    - What are you going to change?

- Publish report and draft project to update Plan.

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## Resources

- **Bureau of Alcohol, Tobacco, Firearms and Explosives (ATF) https://www.atf.gov**

- **Centers for Disease Control (CDC) www.cdc.gov**

- **Federal Bureau of Investigation (FBI) www.fbi.gov**

- **Federal Emergency Management Agency (FEMA) www.fema.gov**

- **General Services Administration (GSA)  www.gsa.gov/mailpolicy**

- **Occupational Safety and Health Administration (OSHA) www.osha.gov**

- **U.S. Postal Service www.usps.com**

- **The Berkshire Company www.berkshire-company.com**

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## *Questions?*

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